



## 1/8", 1/4" and 3/4" Plywood Program

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- 1/8" thick sheet stock with Grade A face veneer applied over veneer core with sound back.
- 1/4" thick sheet stock with Grade A face and #1 back veneers applied over MDF core.
- 3/4" thick sheet stock with Grade A face veneer applied over veneer core with prefinished Natural Birch back, except where otherwise noted.
- 3/4" thick full sheets or cut-to-size panels over 96-1/6" up to 120" in length of Hard Maple/Hard Maple will have an MDF core.
- All 1/8", 1/4" and 3/4" sheet stock is available in full 4' x 8' sheets, with the exception of Hard Maple/Hard Maple which is also available in 4' x 10' sheets. All sheet stock including 4' x 10' material is also available as cut-to-size panels.
- Plywood finished in Colourtones may have pin marks and small scratches from drying racks, veneer checks, seam separation, glaze smudges, fingerprints, overspray and some dirt in topcoat. Such defects will be kept to a minimum, but are unavoidable when finishing large parts and will not be considered defective. 3/4" thick edges will not be finished unless edgeband has been applied.
- Lead-time 5 days cut-to-size, unfinished; 3 days for full sheets. Add 5-6 days for finishing.
- Additional sheet stock is available through Special Designs in common species, grades and thickness in single sheet minimums. Specify thickness, core type, specie (face and back), veneer grade (face and back) and veneer cut (face and back). Lead-times and pricing are subject to availability.
- Oversize packaging parameters and conditions apply when the size exceeds 36" wide and 36" long, the size exceeds 48" wide or 84" long, or when a customer requests oversize packaging.



**1/8", 1/4" and 3/4" Plywood Program (continued)**

**Pricing Instructions**

- Multiply actual square footage of panel by the appropriate specie Material Charge.

**Options**

- When ordering cut-to-size plywood, specify width, height and grain direction.
- Edgeband charges (3/4" plywood only):
  - ◆ .5mm edgeband 1 to 4 edge.
  - ◆ 2mm edgeband 1 to 4 edges.
  - ◆ For edgeband on specific edges of cut-to-size plywood, specify edges as follows: top, bottom, left, right or all edges.
- Grooving available (1/4" material only).
  - ◆ G-012, G-015 or G-056 groove profiles.
  - ◆ Spacing available in increments starting at 1/2" up to 4".
- Panel Grooving charges (per panel):
  - ◆ Up to 24" wide and 48" or under in length.
  - ◆ Up to 24" wide and over 48" in length.
  - ◆ Over 24" wide and 48" or under in length.
  - ◆ Over 24" wide and over 48" in length.
- Cut-to-size or full sheets of plywood also available finished; see Finishing Program Section for finish options and pricing.
- Colourtone finishes are available on Cherry, Hard Maple, Red Oak and White Birch plywood only.

| 1/8" Plywood Panel Program |                 |               |
|----------------------------|-----------------|---------------|
| Specie                     | Material Charge | Design Charge |
| Cherry                     |                 |               |
| Maple, Hard                |                 |               |

| 1/4" Plywood Panel Program |                 |               |
|----------------------------|-----------------|---------------|
| Specie                     | Material Charge | Design Charge |
| Alder                      |                 |               |
| Birch, Red                 |                 |               |
| Birch, White               |                 |               |
| Bamboo, Caramelized        |                 |               |
| Cherry                     |                 |               |
| Maple, Hard                |                 |               |
| MDF (Raw)                  |                 |               |
| Hickory                    |                 |               |
| Knotty Pine                |                 |               |
| Quarter Sawn Red Oak       |                 |               |
| Quarter Sawn White Oak     |                 |               |
| Red Oak                    |                 |               |
| White Oak                  |                 |               |
| Walnut                     |                 |               |

| 3/4" Plywood Panel Program                       |                 |               |
|--|-----------------|---------------|
| Specie (Face/Back)                               | Material Charge | Design Charge |
| Alder/Natural Birch                              |                 |               |
| Bamboo, Caramelized/Bamboo (MDF core)            |                 |               |
| Cherry/Cherry                                    |                 |               |
| Cherry/Natural Birch                             |                 |               |
| Hard Maple/Hard Maple                            |                 |               |
| Hard Maple/Hard Maple 120" (MDF core)            |                 |               |
| Hard Maple/Natural Birch                         |                 |               |
| Red Oak/Red Oak*                                 |                 |               |
| Red Oak/Natural Birch*                           |                 |               |
| Rift Cut White Oak/Rift Cut White Oak (MDF core) |                 |               |
| Walnut/Walnut (MDF core)                         |                 |               |
| Wenge/Wenge* (MDF core)                          |                 |               |

\*Available with .5mm edgebanding only.

### 1/4" Short Grain Plywood Program

- 96" x 48" panel for island back or wall panel applications.
- Grain runs vertically in the 48" direction.
- 1/4" thick material with Grade A face veneers applied over MDF core with sound back.
- Available unfinished or finished; see Finishing Program Section for finish options and pricing.
- Lead-time 3 days unfinished, add 5-6 days for finishing.

| 1/4" x 96" x 48" Plywood Short Grain Panel |             |  |
|--|-------------|--|
| Part #                                     | Specie      |  |
| 1600121A                                   | Cherry      |  |
| 1600122A                                   | Maple, Hard |  |

### 1/4" Solid Refacer's Program

- Moulding #2073 is solid 1/4" thick and designed to be applied over the face frames of existing cabinetry in field refacing applications.
- Available in 1/16" width increments from 1" to 6" wide x 96" long.
- Variable width refacer's moulding is available in Choice grade material. Sizes shown in the table below are for 1/4" thick "surfaced four sides" (S4S) square stock, molded and sanded.
- Available finished or unfinished. If finish option is chosen, moulding will be finished on face and two long edges only.

#### Ordering and Sizing Specifications

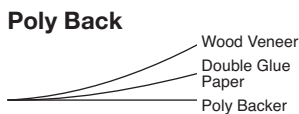
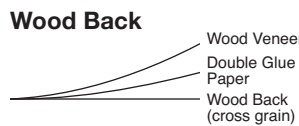
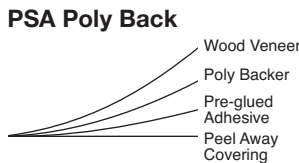
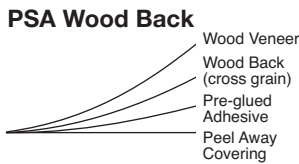
- Moulding is categorized and priced by width. Moulding width refers to the smallest whole-inch dimension of the refacing segment required. If the moulding is 1-1/4" wide, the appropriate pricing will be located in the 2" column. This rule is applicable to all sizes.
- Moulding wider than 5-1/16" may have one glue joint running the entire length.

| 1/4" Thick Solid Refacing Moulding Pricing |                |    |    |    |    |    |
|--|----------------|----|----|----|----|----|
| Specie                                     | Moulding Width |    |    |    |    |    |
|  | 1"             | 2" | 3" | 4" | 5" | 6" |
| Alder                                      |                |    |    |    |    |    |
| Bamboo                                     |                |    |    |    |    |    |
| Birch, Red                                 |                |    |    |    |    |    |
| Birch, White                               |                |    |    |    |    |    |
| Cherry                                     |                |    |    |    |    |    |
| Hickory                                    |                |    |    |    |    |    |
| Maple, Hard                                |                |    |    |    |    |    |
| Maple, Soft                                |                |    |    |    |    |    |
| Oak, Red                                   |                |    |    |    |    |    |
| Oak, White                                 |                |    |    |    |    |    |
| PG Hard Maple                              |                |    |    |    |    |    |
| Pine                                       |                |    |    |    |    |    |
| Walnut                                     |                |    |    |    |    |    |



**Veneers**

- All veneers are approximately 1/32" thick and have real wood veneer faces.
- One end and one side of any veneer sheet is guaranteed to be free from physical damage.
- Wood back veneers have a cross grain wood backer which allows trim edges to be finished to reduce "black line" effect.
- Poly back veneers are applied to a polymer resin impregnated membrane. They contain no added urea formaldehyde (NAUF), are rigid yet pliable and provide excellent moisture resistance.
- Wood back and poly back veneers are available with their applicable backer with an optional pressure sensitive adhesive (PSA) backer. PSA backed veneers have a pre-glued adhesive layer protected by a peel coat covering that must be removed prior to application.
- Veneers are not guaranteed to perfectly match solid wood doors. Veneer is sliced from premium material; color and grain match will be more uniform than solid wood doors. Hickory veneers may contain mineral streaks and peck marks.
- Proper surface conditions and preparation is essential to successful application and performance of veneered surfaces.
- Per manufacturer's recommendations, veneers of all backer types should be placed flat and allowed to acclimate 48 hours before installation.
- Pressure sensitive veneers should not be applied to bare wood or surfaces covered with sanding sealers, high pressure laminates, melamine or other plastic materials.
- Wood back and poly back veneers are best applied with roller grade adhesives. Sufficient adhesive coverage on both the veneer and substrate surface will ensure proper adhesion and performance.
- Conestoga is not liable for product failure due to improper surface preparation, adhesive selection or installation technique.
- Finishing Option available. Stained veneers may vary slightly in color from solid wood products of the same specie. Finishing adds 5-6 days to standard lead-time.
- Conestoga does not accept returns of veneers.



| Specie                 | 24" x 96"     |               | 48-1/4" x 96-1/2" |           |
|------------------------|---------------|---------------|-------------------|-----------|
|                        | PSA Wood Back | PSA Poly Back | Wood* Back        | Poly Back |
| Alder                  |               |               |                   |           |
| Bamboo                 |               |               |                   |           |
| Birch, Red             |               |               |                   |           |
| Birch, White           |               |               |                   |           |
| Cherry                 |               |               |                   |           |
| Hickory                |               |               |                   |           |
| Maple, Hard            |               |               |                   |           |
| Oak, Red               |               |               |                   |           |
| Oak, White             |               |               |                   |           |
| Pine, Knotty           |               |               |                   |           |
| Quarter Sawn White Oak |               |               |                   |           |
| Walnut                 |               |               |                   |           |
| Wenge                  |               |               |                   |           |

Stock item 3 day lead-time.  Custom item 10 day lead-time.

\* Available with Colourtone finishes.

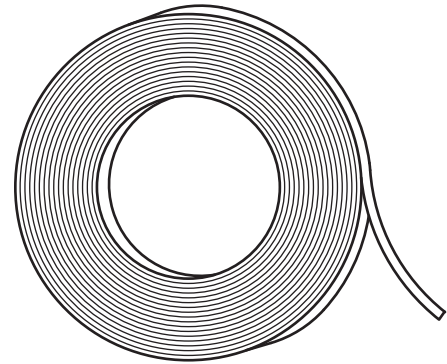
x When ordered with Colourtone, primer or Prism Paint finishes, phenolic back veneer will be substituted.



## Wood Edgeband Program

Conestoga offers 7/8" wide x 250' or 500' rolls of .5mm wood edgeband to complete your panel processing requirements. See pricing charts below for specie availability.

- Real wood veneer applied to an unglued fleece backer.
- Edgeband is not guaranteed to perfectly match solid wood doors or sheet stock. Veneer edgeband is sliced from premium material; color and grain match will be more uniform than solid wood doors.
- Edgeband will contain multiple splice joints which will not be considered a defect.
- Conestoga is not liable for product failure due to improper surface preparation, adhesive selection or installation technique.
- All Conestoga finishing options are available as outlined in the Finishing Program Section of this manual.
- Lead-time 5 days unfinished, add 5-6 days for finishing. Expedite lead-times not available.
- Conestoga does not accept returns of finished edgeband.



| 500' Wood Edgeband |  |             |  |
|--------------------|--|-------------|--|
| Specie             |  | Specie      |  |
| Alder              |  | Red Oak     |  |
| Bamboo             |  | Walnut      |  |
| Cherry             |  | Wenge       |  |
| Hard Maple         |  | White Birch |  |
| Hickory            |  | White Oak   |  |
| Pine               |  |             |  |

| 250' Wood Edgeband |  |
|--------------------|--|
| Specie             |  |
| Cherry             |  |
| Hard Maple         |  |

Price per roll, unfinished; see the Finishing Program Section for finish pricing.

- Stock item 5 day lead-time.
- Non-stock item 15 day lead-time.